NOTES: UNLESS OTHERWISE SPECIFIED

1. CONFORM TO ALL APPLICABLE TELECT WORKMANSHIP STANDARDS.

2. DIMENSIONS AND TOLERANCES PER ANSI Y 14.5M.

3. DRAFT ANGLE: 1°

4. ACCEPTABLE FLASH: 0.005

5. STRAIGHTNESS: 0.006 IN/IN

6. GATE VESTIGE: FLUSH OR BELOW.

7. FINISH: SPE/SPI #5 OR SMOOTHER.

8. THE 3D MODEL IS THE MASTER FILE. THE GEOMETRY WITHIN THE MASTER FILE MUST BE USED TO FABRICATE THIS PART. DIMENSIONS SHOWN ARE CRITICAL AND WILL BE USED AS INSPECTION/PROCESS DIMENSIONS. FOR DIMENSIONS AND FEATURES NOT SPECIFIED, APPLY THE FOLLOWING TOLERANCES TO THE 3D CAD FILE GEOMETRY TO FABRICATE THIS PART.

   HOLE TO HOLE: ± 0.010

   EDGE TO HOLE: ± 0.010

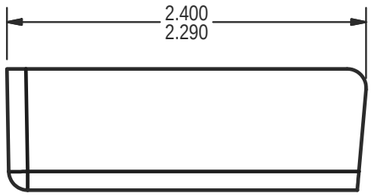
   EDGE TO EDGE: ± 0.010

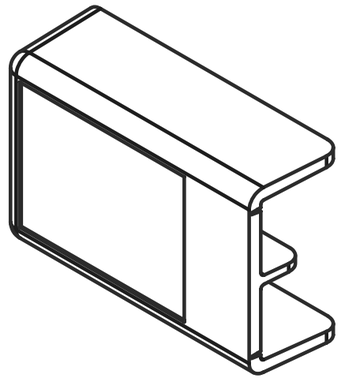
   HOLE SIZE: ± 0.005

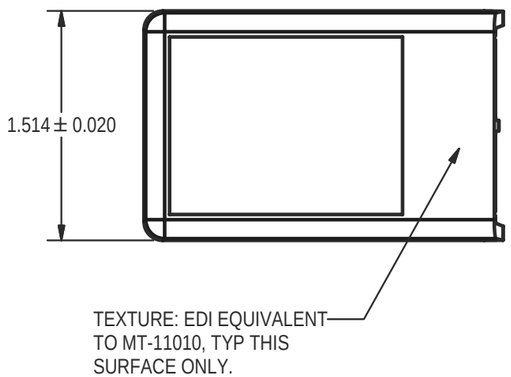
   ANGULARITY: ± 1°

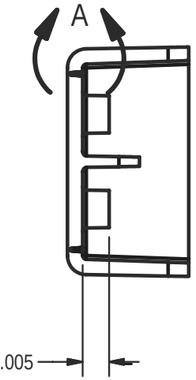
9. MATERIAL AND GRADE: BAYER PC/ABS BLEND UL94 V-0.

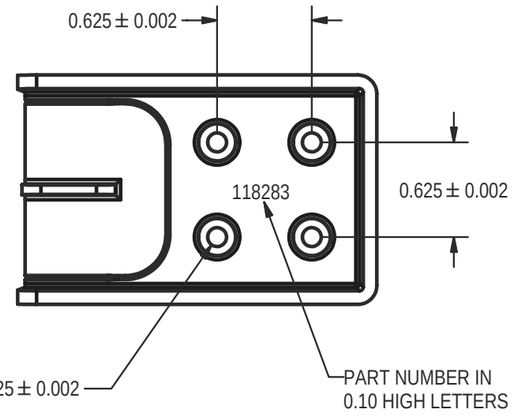
REV	ECO	DESCRIPTION	DATE	BY
A1	SP651	ADDED CENTER RIB	21DEC00	VAL
A2	OP978	CHANGED TOLERANCE	8JUN05	JPW
A2	----	CORRECTED DIMENSION	14AUG07	TMT
A2	---	OPENED TOLERANCE	16NOV07	GDM

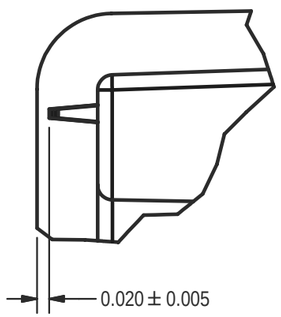












DETAIL A
SCALE 4 : 1

FINISH PART NO	BASE PART COLOR	FINISH COATING
118283-2	746 WHITE	----
118283-1	549 BLACK	----

DESIGNED BY	C WEBER
DATE	11/4/1999
DRAWN BY	C WEBER
DATE	6/8/2005

Telect
CONNECTING THE FUTURE
N. 1730 Madson Street, PO Box 665
Liberty Lake, Washington 99019
(509) 926-6000

TITLE: FABRICATION DRAWING

COVER:FU PNL,INPUT,2POS,100AMP,KO

DRAWING NO	SHEET SIZE	UNITS
118283-1	B	IN

PROJECT	SCALE	SHEET	REV
3848	1:1	1 OF 1	A2